

IC301 (VEFH03D)				IC801 (VEFH04F)			
PIN NO.	WAVEFORM	PIN NO.	WAVEFORM	PIN NO.	WAVEFORM	PIN NO.	WAVEFORM
1	2.0Vp-p (REC/PB)	16	0.7Vp-p (REC) 0.6Vp-p (PB)	2	0.12Vp-p (REC/PB)	15	0.46Vp-p (REC)
2	4.8Vp-p (REC/PB)	14	0.9Vp-p (REC/PB)	3	1.0Vp-p (REC/PB)	17	0.48Vp-p (REC) 0.18Vp-p (PB)
3	1.0Vp-p (REC/PB)	22	1.4Vp-p (REC)	5	0.70Vp-p (REC/PB)	19	0.28Vp-p (REC) 0.25Vp-p (PB)
5	0.9Vp-p (REC)	23	1.0Vp-p (REC)	6	5.0Vp-p (REC/PB)	28	0.8Vp-p (REC/PB)
5	1.0Vp-p (PB)	26	0.9Vp-p (PB)	7	0.6Vp-p (REC) 0.5Vp-p (PB)	29	1.7Vp-p (REC/PB)
7	1.0Vp-p (REC)	28	0.4Vp-p (REC/PB)	9	0.36Vp-p (REC)	31	0.8Vp-p (REC/PB)
7	0.66Vp-p (REC) 0.5Vp-p (PB)	30	1.2Vp-p (PB)	10	1.5Vp-p (REC)	32	4.8Vp-p (REC/PB)
10	0.6Vp-p (REC)	33	0.26Vp-p (PB)	10	1.2Vp-p (PB)	33	1.0Vp-p (REC) 0.8Vp-p (PB)
11	0.3Vp-p (REC/PB)	35	0.4Vp-p (PB)	11	0.4Vp-p (REC) 0.17Vp-p (PB)	34	5.0Vp-p (REC/PB)
12	0.07Vp-p (REC)	38	0.9Vp-p (REC/PB)	12	1.0Vp-p (REC/PB)	35	5.0Vp-p (REC/PB)
13	0.9Vp-p (REC/PB)	40	2.3Vp-p (REC/PB)	13	0.18Vp-p (PB)	37	0.3Vp-p (PB)
15	0.9Vp-p (REC/PB)	41	0.5Vp-p (REC) 0.56Vp-p (PB)	14	0.32Vp-p (REC) 0.1Vp-p (PB)	38	1.0Vp-p (PB)

WAVEFORM OF SUB MAIN C.B.A. PINS

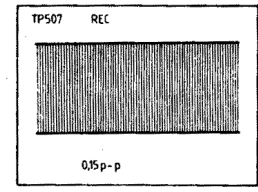
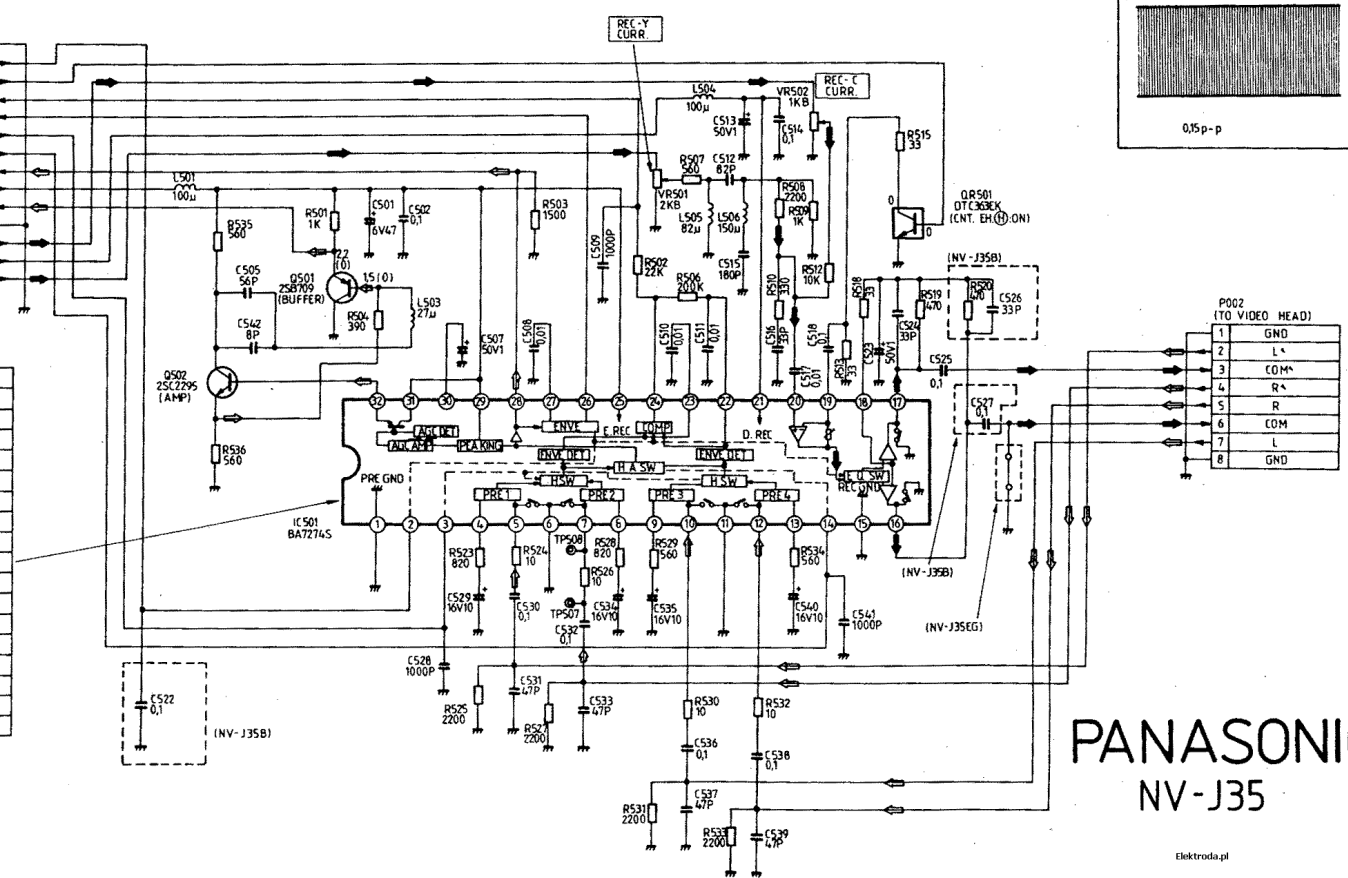
PIN NO.	WAVEFORM	PIN NO.	WAVEFORM	PIN NO.	WAVEFORM	PIN NO.	WAVEFORM	PIN NO.	WAVEFORM		
20	0.8Vp-p (PB)	21	5.0Vp-p (REC/PB)	22	5.0Vp-p (REC/PB)	26	0.8Vp-p (REC/PB)	29	0.5Vp-p (PB)	31	0.3Vp-p (REC)
3	1.7Vp-p (REC/PB)	4	1.2Vp-p (REC/PB)	5	2.3Vp-p (REC/PB)	7	1.0Vp-p (REC/PB)	8	2.0Vp-p (REC/PB)	9	5.0Vp-p (REC/PB)
10	1.2Vp-p (REC)	14	5.0Vp-p (REC/PB)								

PS01 (TO LUMINANCE & CHROMINANCE)

P3001 - 14	GND	14
P3001 - 13	LP (H)	13
P3001 - 12	CNT. EH (H)	12
P3001 - 11	ENV. SEL	11
P3001 - 10	AUTO. TRK	10
P3001 - 9	HEAD. SW	9
P3001 - 8	H. AMP. SW	8
P3001 - 7	RF. CHROM	7
P3001 - 6	E. REC. SV	6
P3001 - 5	RF. Y	5
P3001 - 4	GND	4
P3001 - 3	REC. C	3
P3001 - 2	D. REC. 12V	2
P3001 - 1	REC. Y	1

IC501 VOLTAGE CHART

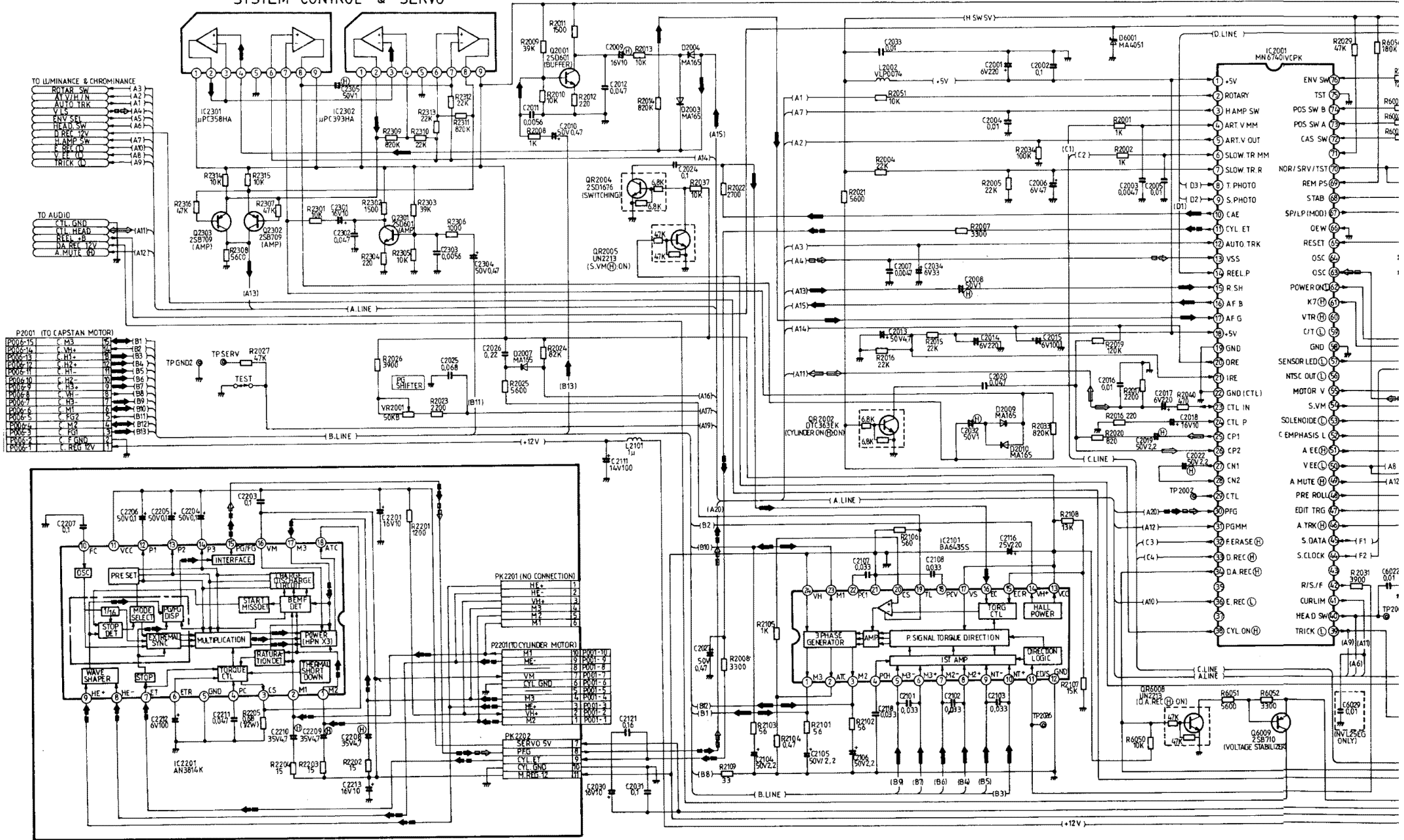
Pin	V	Pin	V
1	0	17	0 (6,3)
2	0,1	18	0 (6,1)
3	2,9	19	0 (6,1)
4	0,8 (0)	20	0 (6,8)
5	0,7 (0)	21	0 (11,9)
6	0	22	2,1 (0,2)
7	0,7 (0)	23	0
8	0,8 (0)	24	4,5 (0,2)
9	0,8 (0)	25	4,7 (0,2)
10	0,7 (0)	26	2,2 (0)
11	0	27	2,9 (0)
12	0,7 (0)	28	2,7 (0)
13	0,8 (0)	29	4,7 (0,2)
14	5,1 (3,2)	30	3,0 (0,2)
15	0	31	3,2 (0,2)
16	0 (6,1)	32	1,6 (0)



PANASONIC
NV-J35

SYSTEM CONTROL & SERVO

CAPSTAN SERVO SPEED LOOP
 CYLINDER SERVO SPEED LOOP
 CAPSTAN SERVO PHASE LOOP
 CYLINDER SERVO PHASE LOOP



- TO LUMINANCE & CHROMINANCE
- ROTARY SW (A3)
 - LYTH IN (A4)
 - AUTO TRK (A7)
 - V.L.S. (A4)
 - RELV SW (A5)
 - HEAD SW (A6)
 - D REC 12V (A7)
 - S REC 12V (A8)
 - F (A)
 - TRICK 0 (A9)

- TO AUDIO
- CTL GND (A11)
 - CTL HEAD (A12)
 - REL + B (A12)
 - DA REC 12V (A12)
 - A MUTE 0 (A12)

- P2001 (TO CAPSTAN MOTOR)
- P2001-15 C M3 (B1)
 - P2001-14 C V+ (B2)
 - P2001-13 C L1 (B3)
 - P2001-12 C L2 (B4)
 - P2001-11 C R1 (B5)
 - P2001-10 C R2 (B6)
 - P2001-9 C R3 (B7)
 - P2001-8 C V- (B8)
 - P2001-7 C R5 (B9)
 - P2001-6 C R4 (B10)
 - P2001-5 C FG2 (B11)
 - P2001-4 C M2 (B12)
 - P2001-3 C FG1 (B13)
 - P2001-2 C FND (B13)
 - P2001-1 C REG 12V (B13)

- (H SW 5V)
- 1 +5V
 - 2 ROTARY
 - 3 HAMP SW
 - 4 ART V MM
 - 5 ART V OUT
 - 6 SLOW TR RM
 - 7 SLOW TR R
 - 8 T PHOTO
 - 9 S PHOTO
 - 10 CAE
 - 11 CYL ET
 - 12 AUTO TRK
 - 13 VSS
 - 14 REEL P
 - 15 R SH
 - 16 AF B
 - 17 AF G
 - 18 +5V
 - 19 GND
 - 20 DRE
 - 21 IRE
 - 22 GND (CTL)
 - 23 CTL IN
 - 24 CTL P
 - 25 CP1
 - 26 CP2
 - 27 CN1
 - 28 CN2
 - 29 CTL
 - 30 PFG
 - 31 PGMM
 - 32 FERASE (H)
 - 33 D REC (H)
 - 34 D.A REC (H)
 - 35 E REC L
 - 36 CYL ON (H)
 - ENV SW (70)
 - TST (75)
 - POS SW B (76)
 - POS SW A (79)
 - CAS SW (70)
 - NOR/ SRV/ TST (70)
 - REM PS (69)
 - STAB (69)
 - SP/ LP/ MOD (67)
 - QEW (69)
 - OSC (62)
 - OSC (63)
 - POWER ON (61)
 - K7 (61)
 - VTR (61)
 - C/ T L (59)
 - GND (59)
 - SENSOR LED (5)
 - NTSC OUT L (5)
 - MOTOR V (5)
 - S.V.M (5)
 - SOLENOID (1)
 - C EMPHASIS L (5)
 - A ET (5)
 - VEE L (5)
 - A MUTE (H) (4)
 - PRE ROLL (4)
 - EDIT TRG (4)
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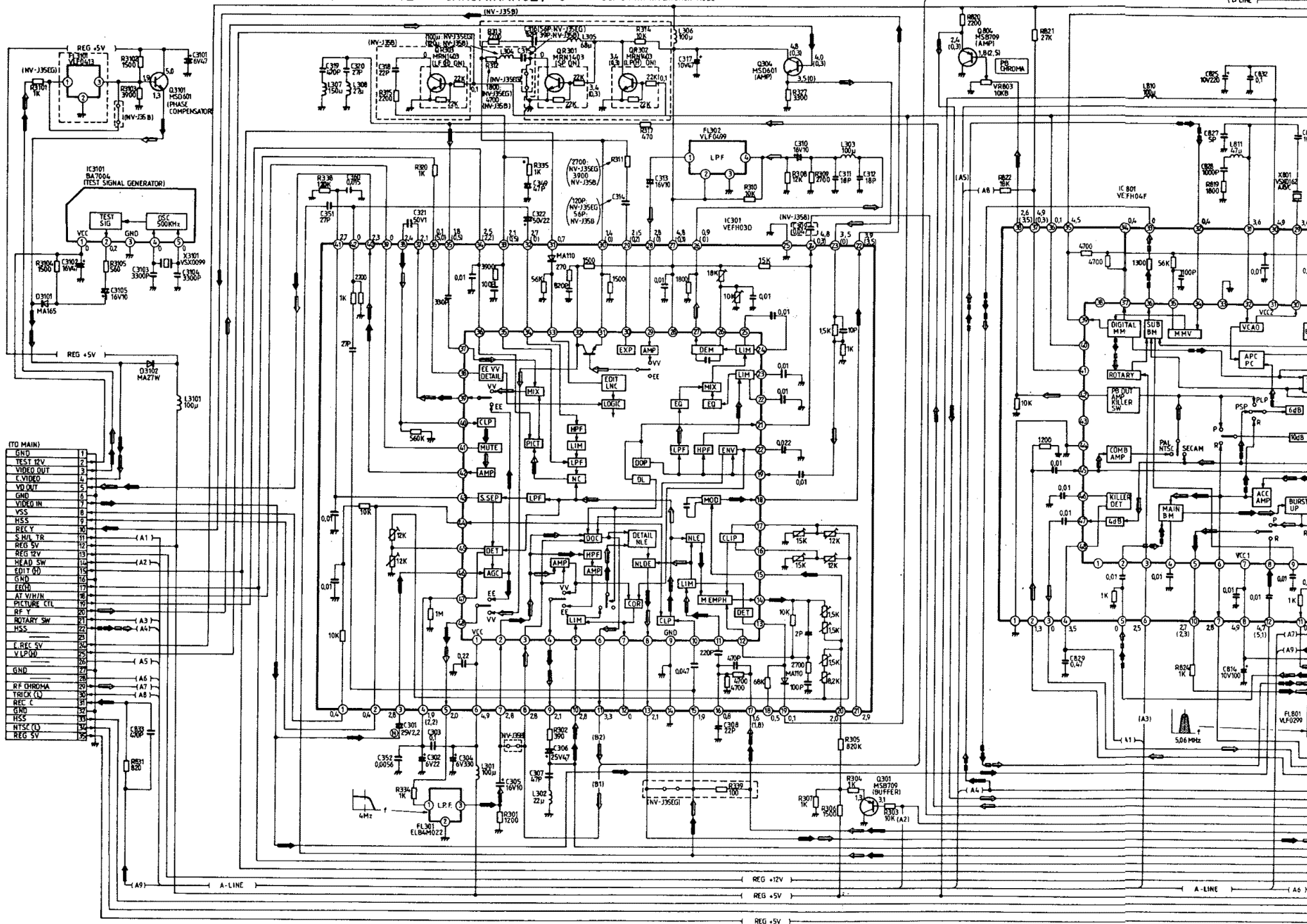
(+12V)

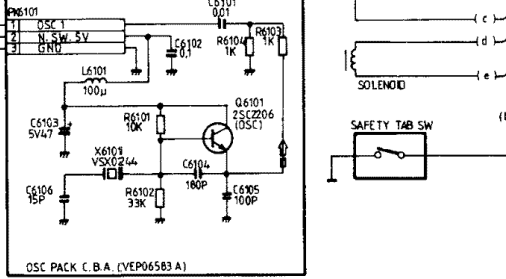
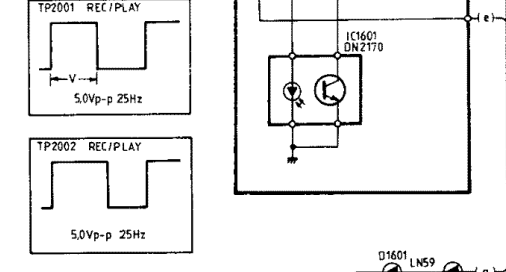
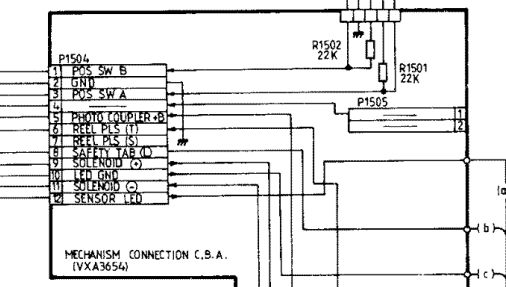
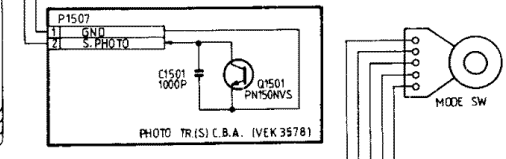
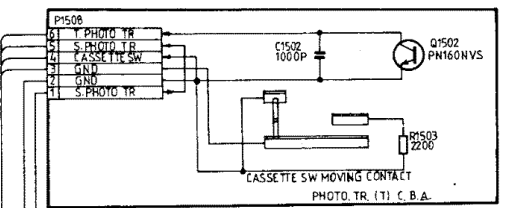
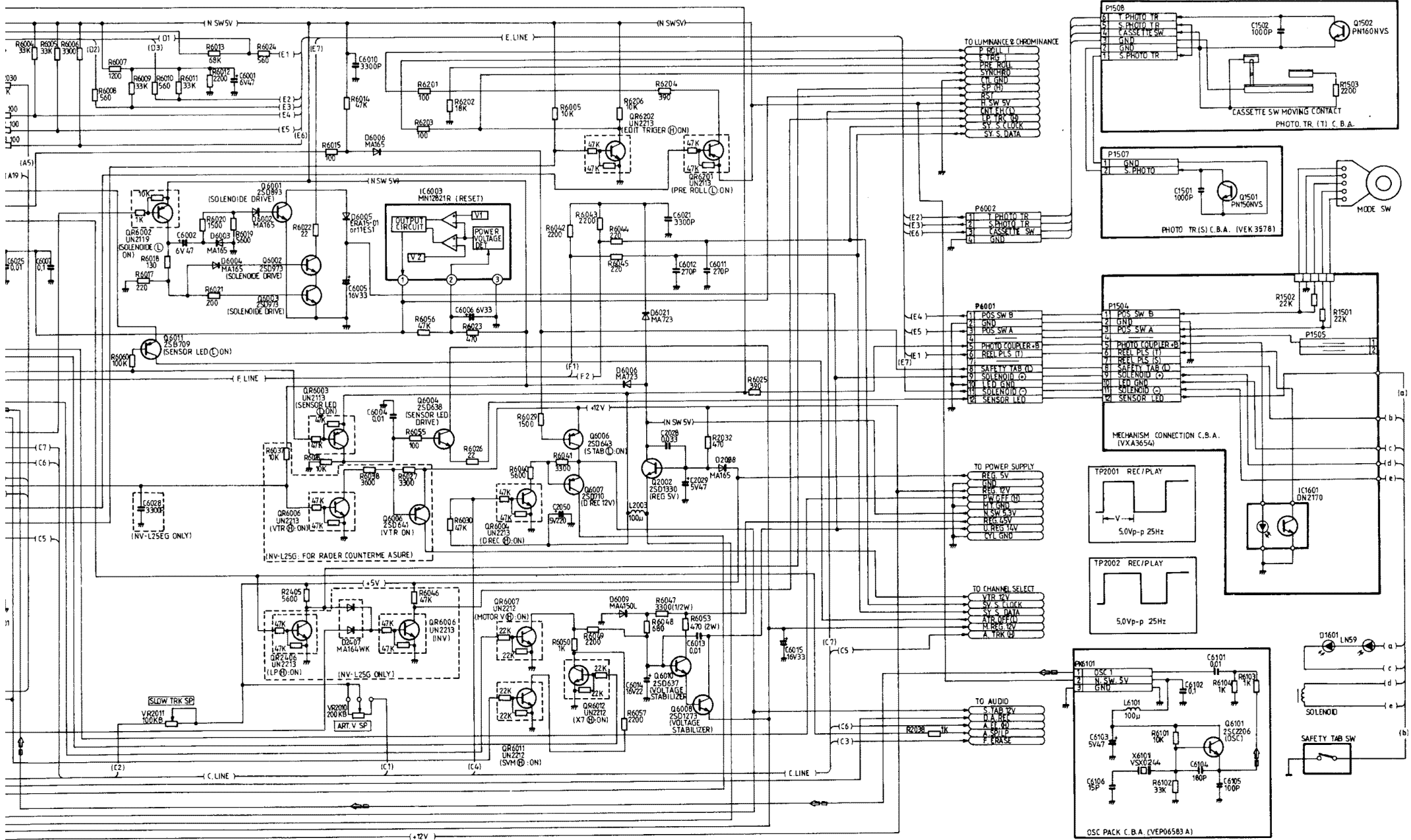
SUB MAIN (LUMINANCE & CHROMINANCE)

← MAIN SIGNAL PATH IN REC MODE
 → MAIN SIGNAL PATH IN PLAYBACK MODE

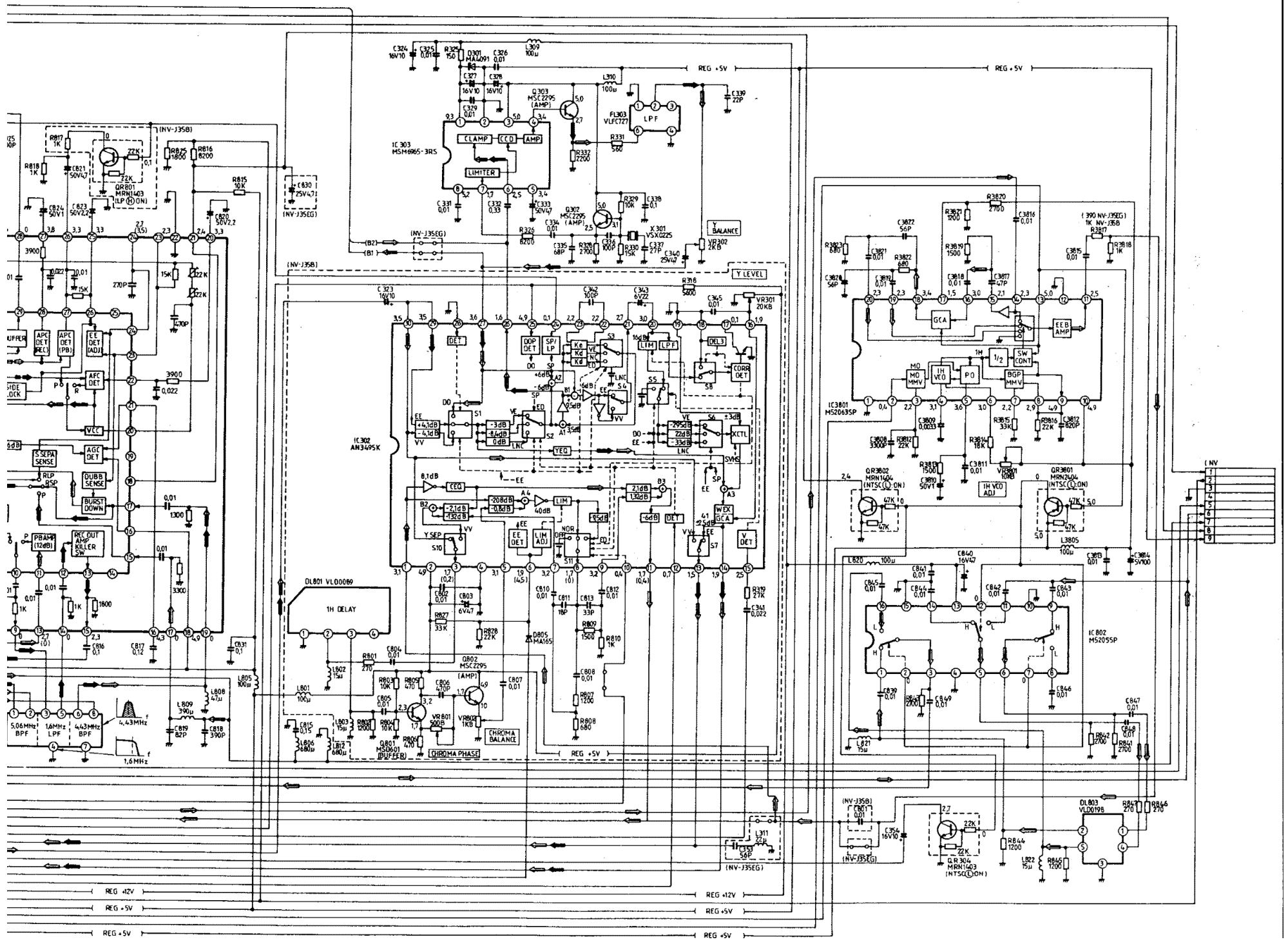
● 5.06 MHz PHASE ROTATIONAL SIGNAL IN REC MODE
 ○ 5.06 MHz PHASE ROTATIONAL SIGNAL IN PLAYBACK MODE

(B-LINE)

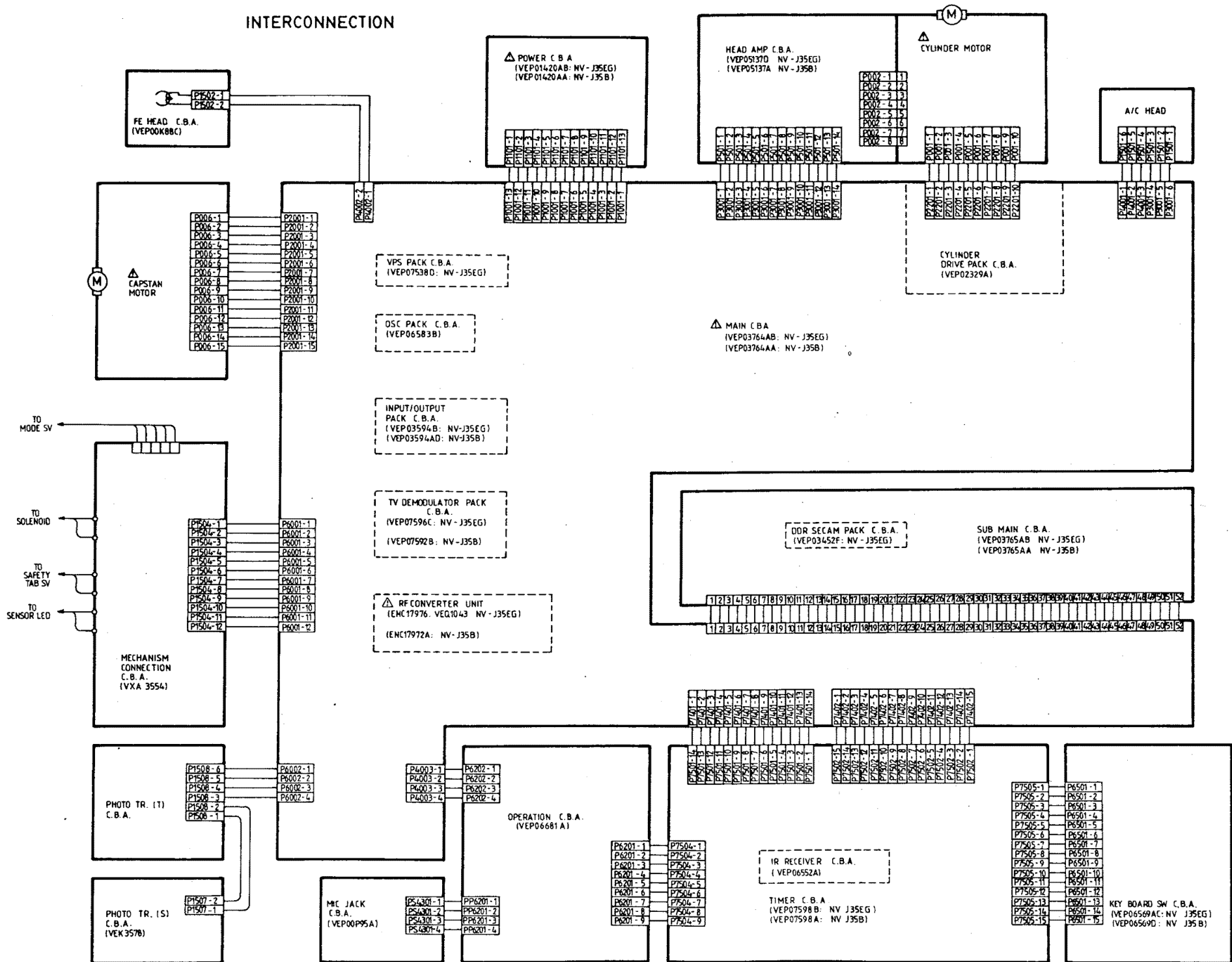


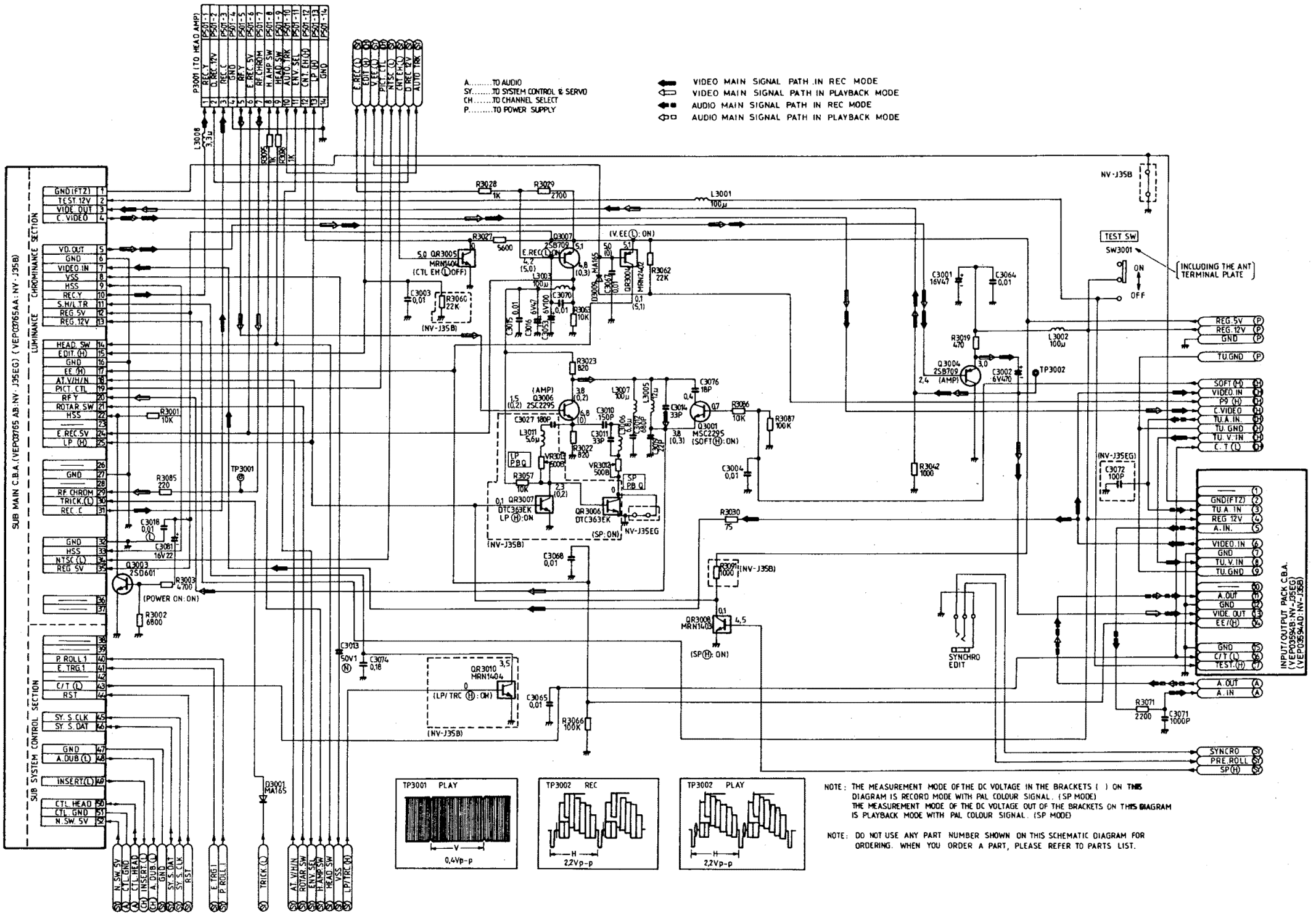


(+12V)



INTERCONNECTION



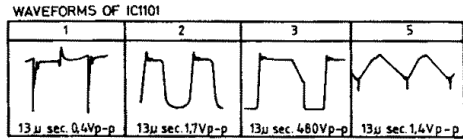
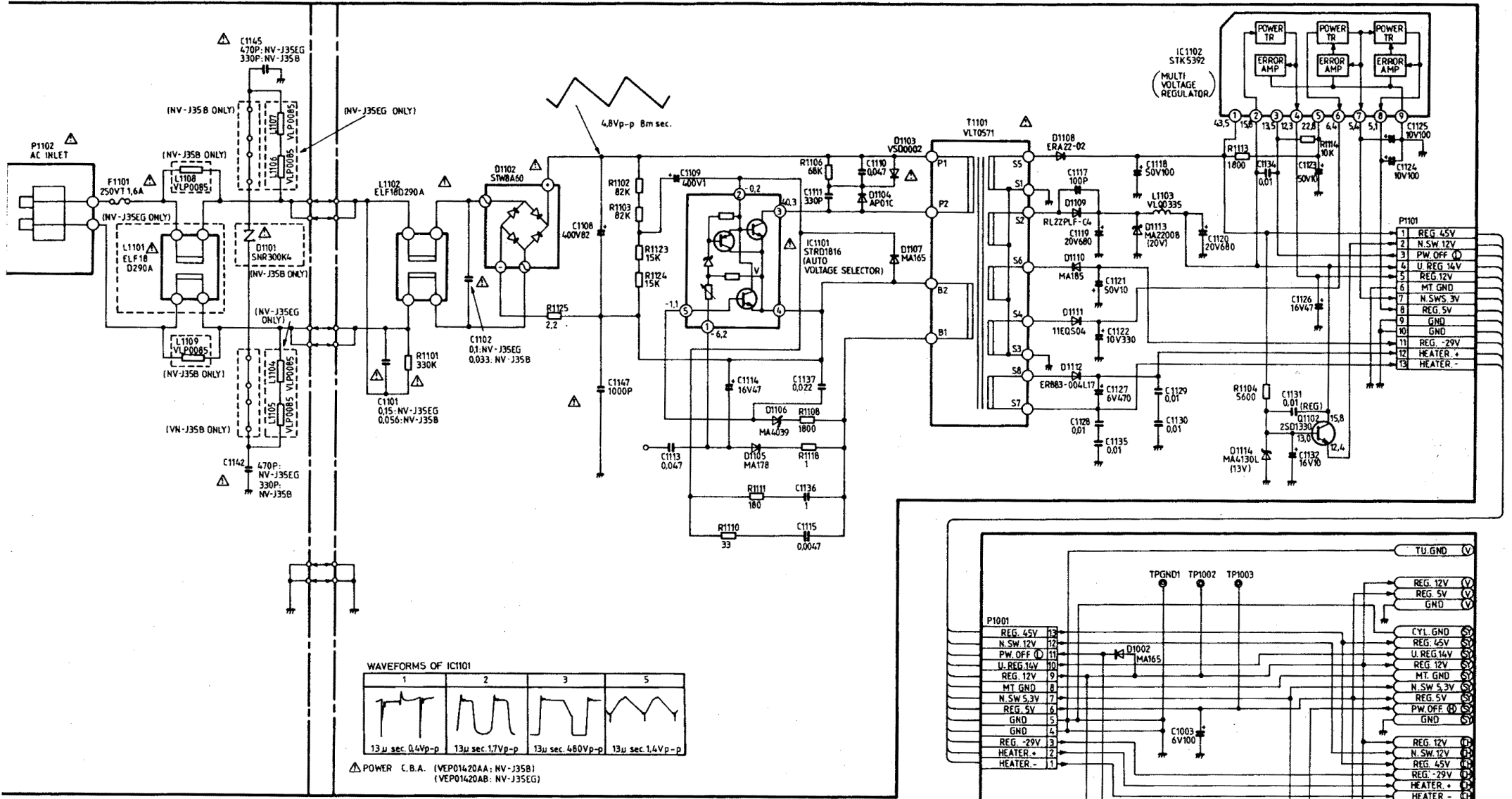


A.....TO AUDIO
 SY.....TO SYSTEM CONTROL & SERVO
 CH.....TO CHANNEL SELECT
 P.....TO POWER SUPPLY

→ VIDEO MAIN SIGNAL PATH IN REC MODE
 - - - - - VIDEO MAIN SIGNAL PATH IN PLAYBACK MODE
 ● AUDIO MAIN SIGNAL PATH IN REC MODE
 ○ - - - - - AUDIO MAIN SIGNAL PATH IN PLAYBACK MODE

NOTE: THE MEASUREMENT MODE OF THE DC VOLTAGE IN THE BRACKETS () ON THIS DIAGRAM IS RECORD MODE WITH PAL COLOUR SIGNAL. (SP MODE)
 THE MEASUREMENT MODE OF THE DC VOLTAGE OUT OF THE BRACKETS ON THIS DIAGRAM IS PLAYBACK MODE WITH PAL COLOUR SIGNAL. (SP MODE)

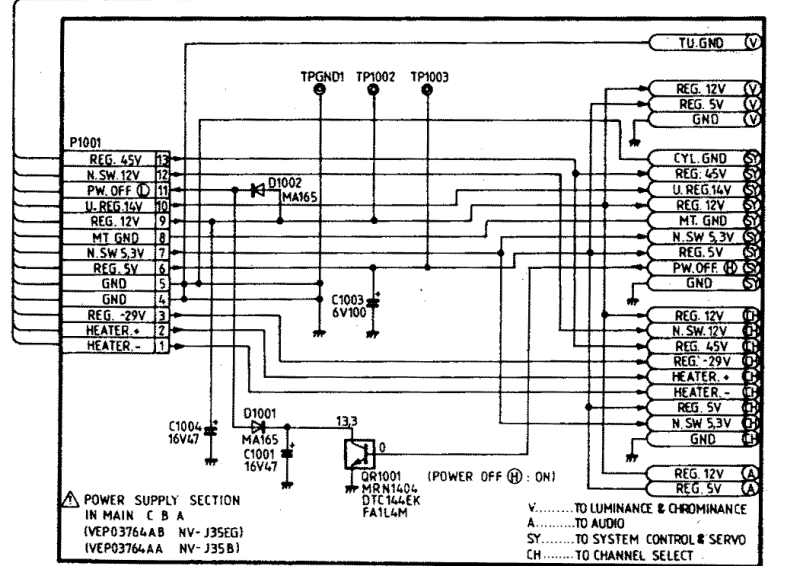
NOTE: DO NOT USE ANY PART NUMBER SHOWN ON THIS SCHEMATIC DIAGRAM FOR ORDERING. WHEN YOU ORDER A PART, PLEASE REFER TO PARTS LIST.



POWER C.B.A. (VEP01420AA: NV-J35B)
(VEP01420AB: NV-J35EG)

NOTE 1. WHEN MEASURE THE VOLTAGE OR WAVEFORM ON THE POWER TRANSFORMER CIRCUIT. SET THE GND TERMINAL OF MEASURING POINT AS FOLLOWS.
PRIMARY SIDEIC1101 - (4)
SECONDARY SIDETP GND OF MAIN C.B.A.

NOTE 2. THE DC VOLTAGE INDICATED IN PRIMARY SIDE IS SHOWN THE VOLTAGE WHEN INPUT AC IS 220V



POWER SUPPLY SECTION IN MAIN C.B.A. (VEP03764A: NV-J35EG) (VEP03764AA: NV-J35B)

V.....TO LUMINANCE & CHROMINANCE
A.....TO AUDIO
SY.....TO SYSTEM CONTROL & SERVO
CH.....TO CHANNEL SELECT

IMPORTANT SAFETY NOTICE:
COMPONENTS IDENTIFIED WITH THE MARK Δ HAVE THE SPECIAL CHARACTERISTICS FOR SAFETY.
WHEN REPLACING ANY OF THESE COMPONENTS, USE ONLY THE SAME TYPE.
NOTE: THE MEASUREMENT MODE OF THE DC VOLTAGE ON THIS DIAGRAM IS STOP MODE.

- | | | | |
|---------|------------------------------------|---------|----------------------------------|
| ① (133) | Capstanrotor / Capstan Rotor | ⑧ (112) | Kurvenrad / Sub cam gear |
| (132) | Antriebsriemen / Timing Belt | ⑨ (65) | Zwischenrad / Connection gear |
| ② (137) | Riemenscheibe / Center pulley unit | ⑩ (114) | Zwischenrad / Retainer gear |
| ③ (119) | Antriebsrad / Drive disk | ⑪ (111) | Kurvenrad / Main cam gear |
| ④ (116) | Kupplungsscheibe / Clutch disk | ⑫ (142) | Ladekurvenrad / Loading cam gear |
| ⑤ (113) | Steuerrad / Center gear | ⑬ (141) | Zahnsegment / Sector gear unit |
| ⑥ (115) | Planetenrad / Planet gear | ⑭ (138) | Laderad (T) / Loading gear (T) |
| ⑦ (120) | Ringrad / Ring gear | ⑮ (143) | Laderad (S) / Loading gear (S) |

Die Umschaltung zwischen Cassettenschachtsteuerung und Fädelbetrieb erfolgt durch den Sperrhebel (110).

The detent arm (110) is used to switch over from cassette front loading / unloading to tape loading.

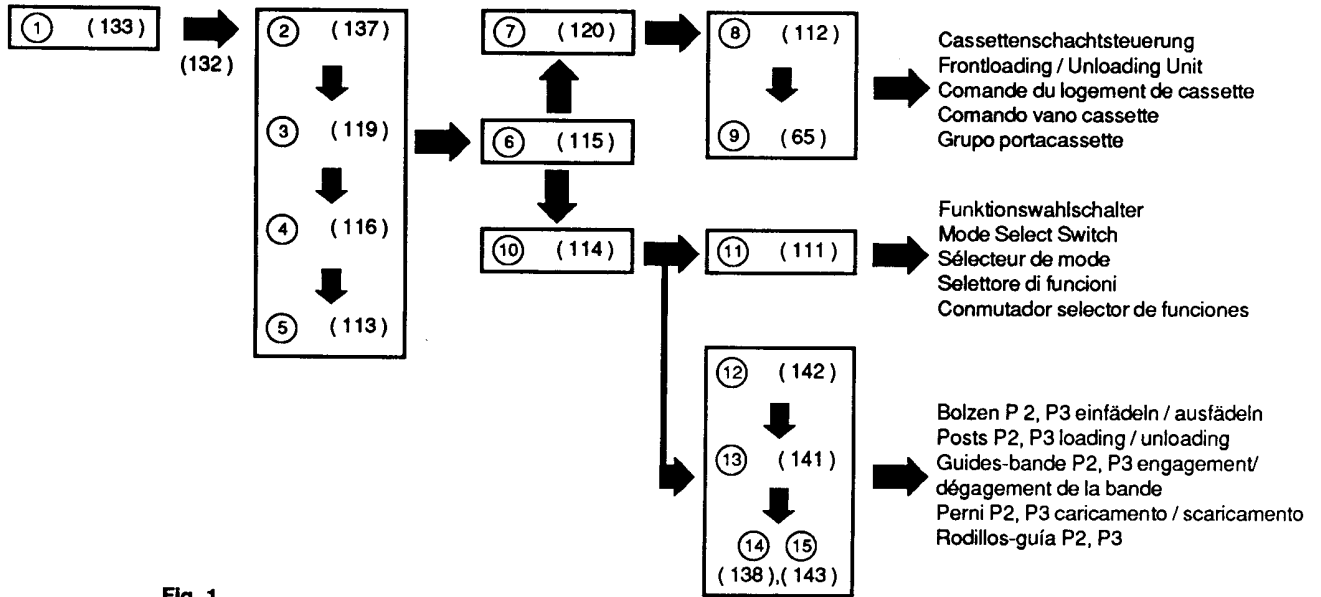


Fig. 1

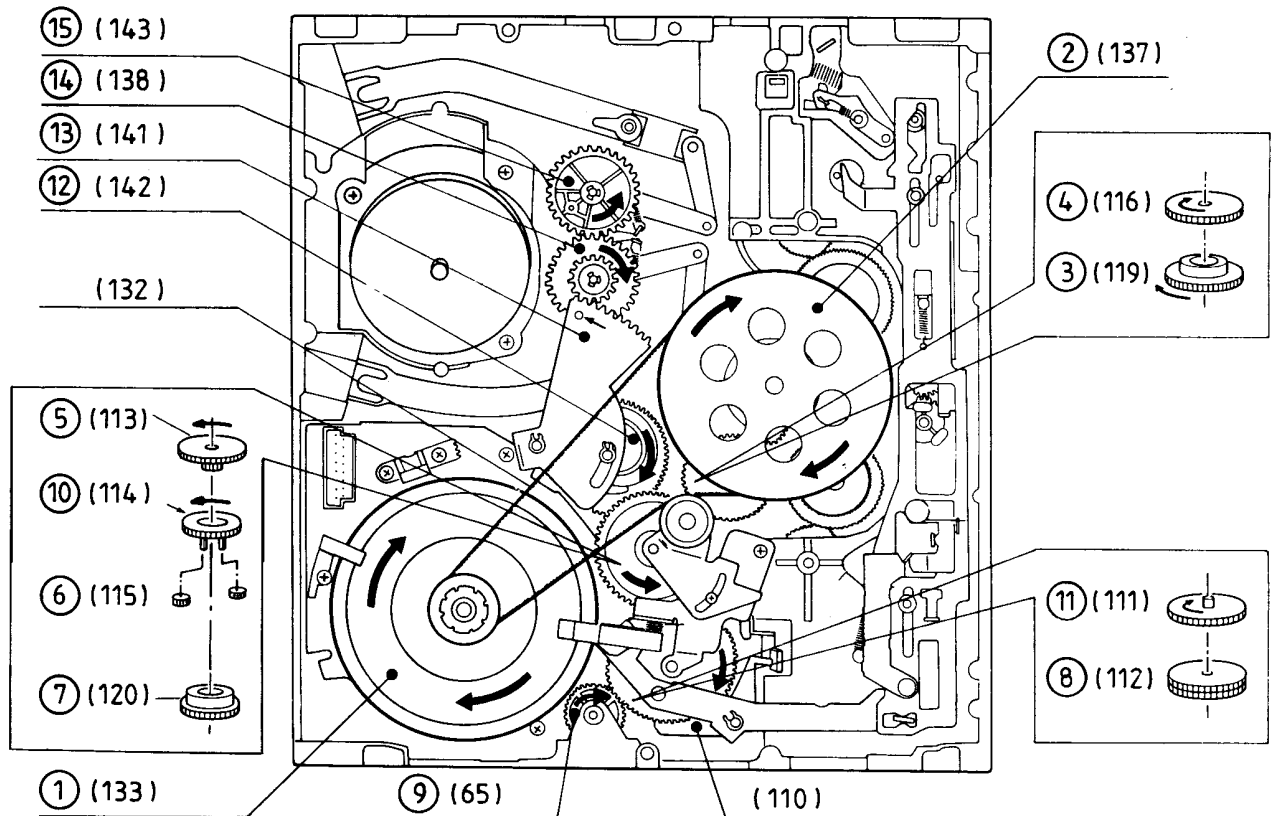


Fig. 2

2. Cassettenauswurf von Hand

- Netzstecker ziehen
- Umstellhebel (122) durch Drücken in Pfeilrichtung (Fig. 3) ausrasten.
- Capstanrotor langsam gegen den Uhrzeigersinn drehen, bis die Kupplungsscheibe (116) gesperrt ist (ein Sperrpunkt pro Umdrehung).
- Schritte b) und c) wiederholen bis die Cassette ausgeworfen wird.

2. Manual Cassette Ejection

- Disconnect the mains plug.
- Release the change lever (122) by pressing it in the direction of the arrow (Fig. 3).
- Turn the capstan rotor slowly counter-clockwise until the clutch disk (116) locks (one locking position per revolution).
- Repeat steps b) and c) until the cassette is ejected.

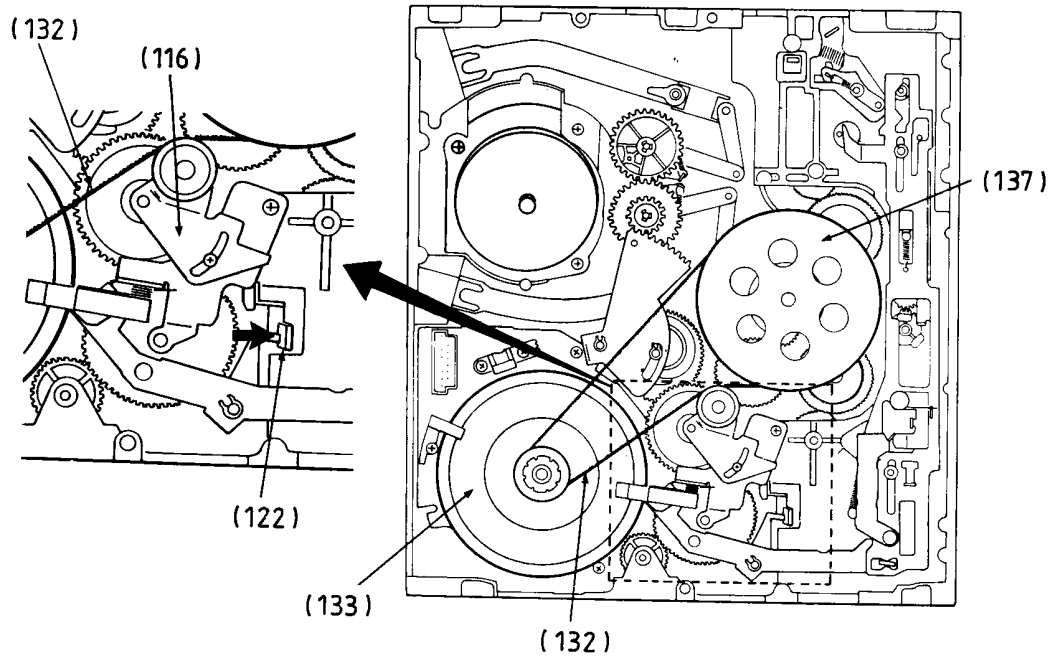


Fig. 3

3. Ausbau / Einbau des Cassettenschachts

3.1 Ausbau des Cassettenschachts (Fig. 4)

- 2 Schrauben "A" herausdrehen.
- Cassettenschacht durch Drehen des Capstanrotors (133) im Uhrzeigersinn soweit bewegen, bis die 2 Schrauben "B" entfernt werden können.
- Steckverbindung P 1503 abziehen und Cassettenschacht herausnehmen.

3. Disassembly / Assembly of the Cassette Compartment

3.1 Disassembly of the Cassette Compartment (Fig.4)

- Remove 2 screws "A"
- Turn the capstan rotor (133) to move the cassette compartment so that it is possible to remove the 2 screws "B".
- Pull out the plug-type connector P1503 and take out the cassette compartment.

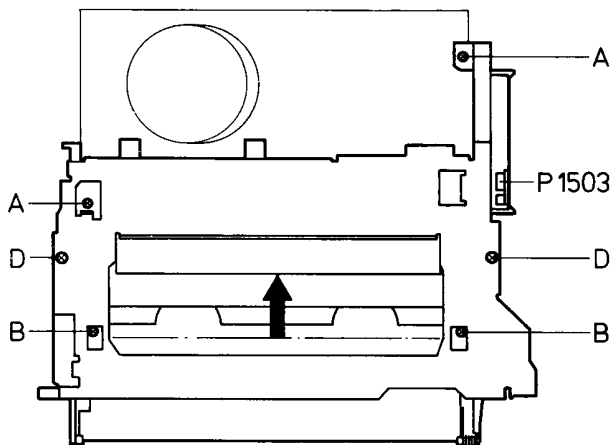


Fig. 4

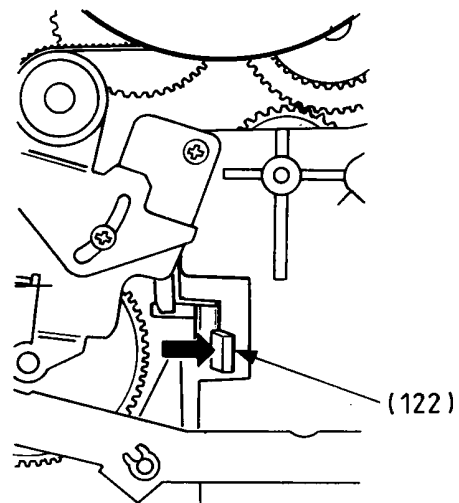


Fig. 5

3.2 Einbau des Cassettenschachtes

- Umstellhebel (122), Fig. 5, oder Kern der Spule (66), Fig. 6, in Pfeilrichtung drücken, um die Verriegelung zu öffnen.
- Capstanrotor entgegen dem Uhrzeigersinn drehen bis die Mechanik die Stellung "Auswerfen" erreicht hat (Endanschlag).
- Lage des Markierungslochs (a) oder der -nase (d) des Zwischenrades (65) merken (Fig. 7).
- Capstanrotor im Uhrzeigersinn drehen bis das Zwischenrad (65) eine Umdrehung gemacht hat (Fig. 7).

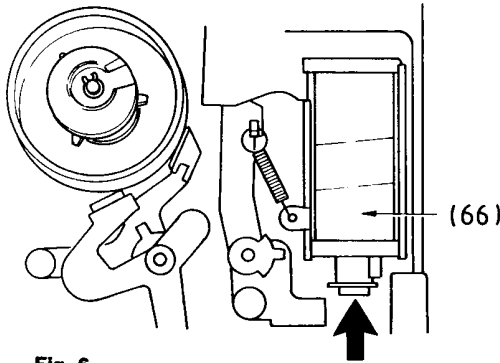


Fig. 6

- Cassettenschacht (202) soweit verschieben, bis der 2. Zahn der Zahnstange (224) über dem rechtwinkligen Loch "C" liegt (Fig. 8).
- 2 Schrauben "D" herausdrehen und Abdeckplatte (201) entfernen, sodaß die Zahnstange (224) und das Zwischenrad (65) beim Einbau zu sehen sind.
- Cassettenschacht so in das Laufwerk einsetzen, daß der 2. Zahn der Zahnstange (224) in der 5. Zahnücke des Zwischenrades (65) eingreift (Fig. 9).
- Abdeckplatte (201) montieren und die 6 Schrauben "D", "A", "B" eindrehen (Fig. 4, Fig. 8)
- Steckverbindung P 1503 kontaktieren

Hinweis: Falls die Schachtfunktionen nicht richtig ausgeführt werden, Einbau wiederholen.

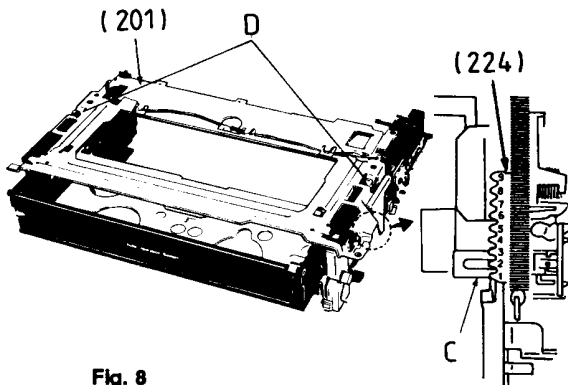


Fig. 8

I. Arbeiten am Bandtrommelbaustein

I.1 Austausch der Kopfscheibe (7)

Achtung: - Die Kopfscheibe sitzt sehr fest auf der Antriebsachse.
Arbeiten Sie deshalb mit äußerster Sorgfalt und berühren Sie die Videoköpfe nicht!
- Wenn sich nach dem Einbau die weißen Flächen "M" (Fig. 12) nicht decken, erfolgt die Wiedergabe vorher durchgeführter Aufnahmen in Schwarz / Weiß!

Ausbau: - Schrauben "F" und "H" herausdrehen (Fig. 10 / Fig. 11).
- Erdungsfeder (5) entfernen.
- Lötstellen "K" öffnen und Außenring der Kopfscheibe (7) leicht anwärmen (Fön).
- Kopfscheibe (7) vorsichtig abziehen.

3.2 Assembly of the Cassette Compartment

- Press the change lever (122), Fig. 5, or the core of the solenoid (66), Fig. 6, in the direction of the arrow to unlock the lever.
- Turn the capstan rotor counter-clockwise until the mechanism reaches the "eject" position (final stop position).
- Note the position of the hole (a) or the marking lug (d) of the connection gear (65) (Fig. 7).
- Turn the capstan rotor clockwise until the connection gear (65) has turned one complete circle (Fig. 7).

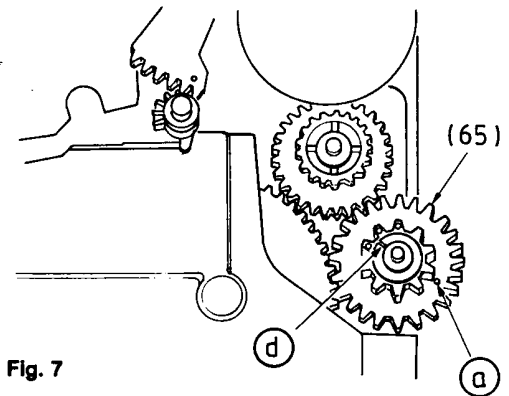


Fig. 7

- Displace the cassette compartment (202) so that the 2nd tooth of the rack (224) lies above the rectangular hole "C" (Fig. 8).
- Undo 2 screws "D" and remove the top plate (201) so that the rack (224) and the connection gear (65) are visible when reassembling.
- Insert the cassette compartment into the drive mechanism so that the 2nd tooth of the rack (224) engages with the 5th tooth space of the connection gear (65) (Fig. 9).
- Fit the top plate (201) and tighten the 6 screws "D", "A", "B" (Fig. 4, Fig. 8).
- Plug in the connector P1503.

Note: Repeat the assembly procedure if the cassette compartment does not work properly.

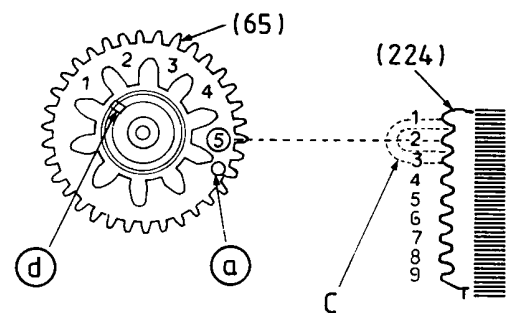


Fig. 9

4. Works on the Cylinder Unit

4.1 Replacement of the Upper Cylinder (7)

Caution: - The upper cylinder fits rather tightly on the drive shaft. Therefore, be very careful when carrying out repair works and do not touch the video heads.
- If after reassembly the white areas "M" (Fig. 12) do not coincide earlier recordings on the tape will be reproduced in black and white!

Disassembly: - Remove the screws "F" and "H" (Fig. 10, Fig. 11)
- Remove the earth plate (5).
- Unsolder the soldered points "K" and warm up the outer ring of the upper cylinder (by hair dryer).
- Pull off the upper cylinder (7) carefully.

- Einbau: - Kopfscheibe (7) so auf die Antriebsachse stecken, daß sich die weißen Flächen "M" decken (Fig. 12).
 - Schrauben "H" eindrehen.
 - Kopfscheibenanschlüsse "K" anlöten.

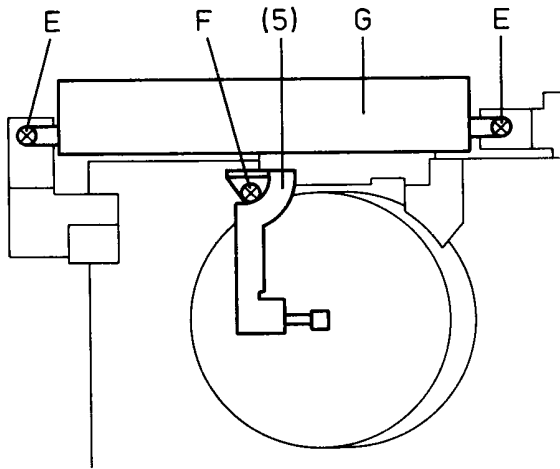


Fig.10

4.2 Austausch des Bandtrommelbausteins

4.2.1 Ausbau des Bandtrommelbausteins (6)

- 3 Schrauben "E" und "F" herausdrehen (Fig. 10).
- Kopfverstärker "G" und Erdungsfeder (5) entfernen.
- Steckverbindung L 3 lösen (Fig. 11).
- 3 Schrauben "N" entfernen (Fig. 13) und Bandtrommelbaustein (6) aus dem Laufwerk ziehen.

4.2.2 Einbau des Bandtrommelbausteins (6)

- Bandtrommelbaustein (6) ins Laufwerk stecken und 3 Schrauben "N" eindrehen (Fig. 13).
- Erdungsfeder (5) mit Schraube "F" befestigen (Fig. 10).
- Kopfverstärker "G" und Steckverbindung L 3 kontaktieren.
- 2 Schrauben "E" eindrehen.
- Bandlauf - / Kompatibilitätseinstellung prüfen (Kap. 5.7)

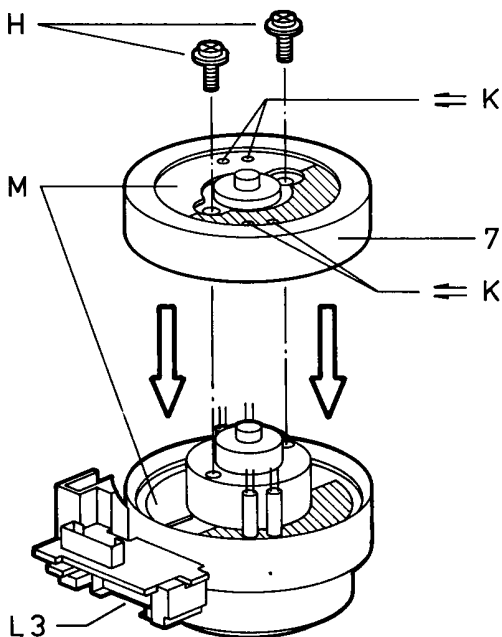


Fig. 12

- Assembly: - Fit the upper cylinder (7) onto the drive shaft so that the white areas "M" (Fig. 12) coincide.
 - Tighten the screws "H".
 - Solder the connecting pins to tags "K".

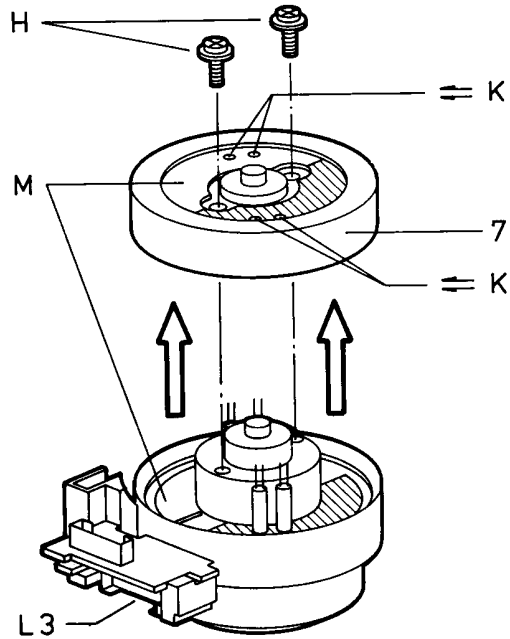


Fig.11

4.2 Replacement of the Cylinder Unit

4.2.1 Disassembly of the Cylinder Unit (6)

- Undo the 3 screws "E" and "F" (Fig. 10).
- Remove the head amplifier "G" and the earth plate (5).
- Unplug the connector L3 (Fig. 11).
- Undo the 3 screws "N" (Fig. 13) and pull out the cylinder unit (6) from the chassis.

4.2.2 Assembly of the Cylinder Unit (6)

- Put the cylinder unit (6) onto the chassis and fasten the 3 screws "N" (Fig. 13).
- Fasten the earth plate (5) with screw "F" (Fig. 10).
- Connect the head amplifier "G" and the connector L3.
- Screw in the 2 screws "E".
- Check tape run / interchangeability (see 5.7)

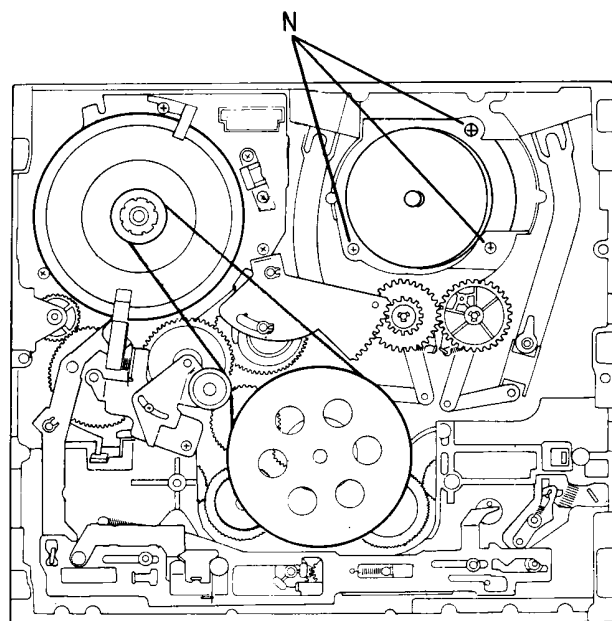


Fig. 13

5. Mechanische Einstellungen

5.1 Einstellen der Antriebsriemenspannung

Meßmittel: Kontaktor (0,1N - 1N) Sach-Nr. 72001-401.00

- Schraube "O" lösen (Fig. 14).
- Kontaktor am Punkt "P" ansetzen und Spannrollenhebel (108) in Pfeilrichtung "P" drücken.
- Zeigt die Skala des Kontaktors $0,4N \pm 0,05N$ (Einstellwert) an, Schraube "O" anziehen.

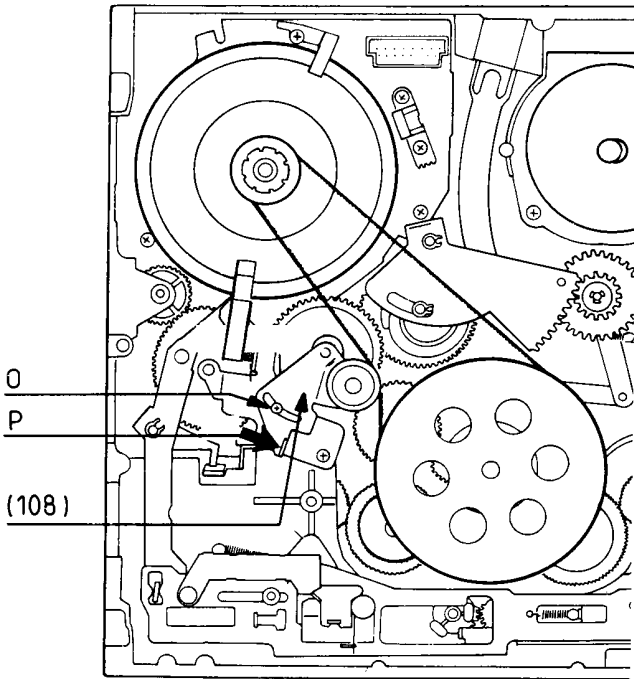


Fig. 14

5.2 Lageeinstellung des Bandzugfühlers

Meßmittel: Referenzplatte Sach-Nr. 75987-262.86
Sechskantstiftschlüssel 2mm Sach-Nr. 72004-082.00

- Gerät vom Netz trennen
- Cassettenschacht ausbauen (Kap. 3.1)
- Umstellhebel (122) drücken und Capstanrotor (133) im Uhrzeigersinn drehen bis der Einfädelvorgang abgeschlossen ist (Fig. 15).
- Referenzplatte auflegen
- Exzenter "R" der Bandschneidvorrichtung mit dem Sechskantstiftschlüssel so einstellen, daß der Bandzugbolzen "Q" gerade die Referenzplatte berührt (Fig. 16).
- Referenzplatte entfernen und Capstanrotor (133) solange entgegen dem Uhrzeigersinn drehen, bis ausgefädelt ist.
- Cassettenschacht einbauen (Kap. 3.2).

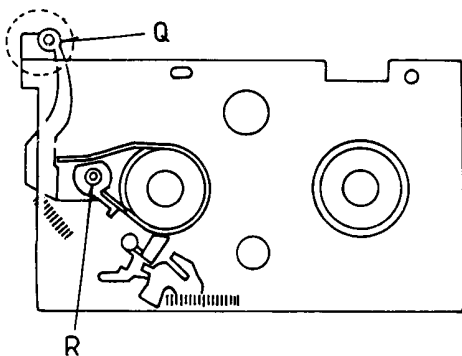


Fig. 16

5. Mechanical Adjustments

5.1 Adjustment of Timing Belt Tension

Required equipment:

Tension gauge (0.1N - 1N) Part No. 72001-401.00

- Loosen the screw "O" (Fig. 14)
- Apply the tension gauge to point "P" and press the tension roller unit (108) in the direction of the arrow.
- When the tension gauge reads $0.4N \pm 0.05N$ (specified value) tighten the screw "O".

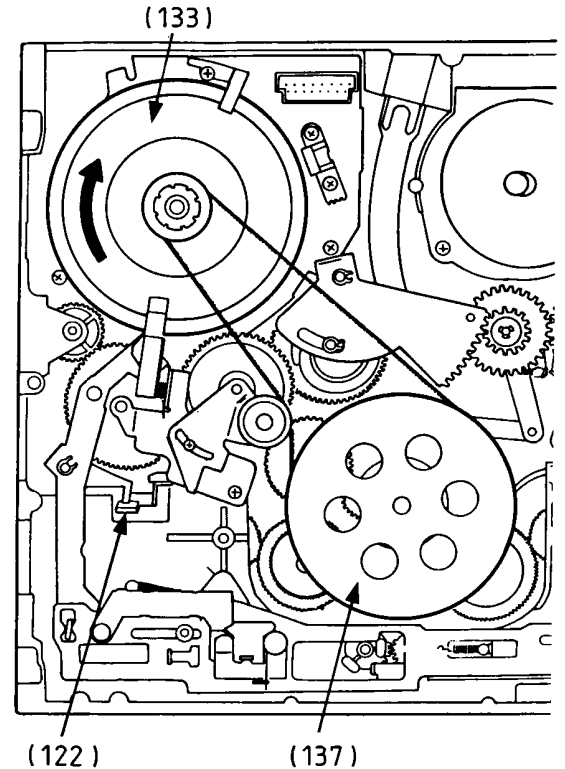


Fig. 15

5.2 Adjustment of Tension Arm

Required equipment:

Tension post adjustment plate
Hexagonal wrench 2mm

Part No. 75987-262.86
Part No. 72004-082.00

- Disconnect the recorder from the mains.
- Dismount the cassette compartment (see 3.1).
- Press the change lever (122) and turn the capstan rotor (133) clockwise until the tape loading process is completed (Fig. 15).
- Put on the tension post adjustment plate.
- Use the hex head wrench and adjust the eccentric "R" of the tension band unit so that the tension post "Q" just touches the tension post adjustment plate (Fig. 16).
- Remove the tension post adjustment plate and turn the capstan rotor (133) counter-clockwise until the tape is unloaded.
- Fit the cassette compartment (see 3.2).

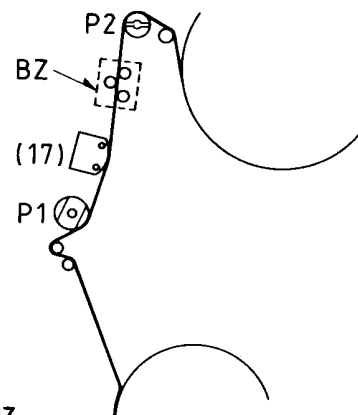


Fig. 17

5.3 Messen und Einstellen des Bandzuges

Meßmittel: Bandzugmesser Sach-Nr. 75987-262.74
A / W-Cassette E 120

- A / W-Cassette E 120 vom Bandanfang an abspielen
- Nach ca. 20 Sekunden den Bandzugmesser "BZ" nach Abbildung Fig.17 in den Bandlauf einfügen.
- Weicht der abgelesene Bandzug vom Sollwert 0,2N ... 0,25N ab, den Bandzug durch Umhängen der Feder (12) auf den Sollwert einstellen (Fig. 18).

Hinweis: Während der Messung müssen die Fühler des Bandzugmessers guten Kontakt zum Band haben. Messung mehrmals wiederholen.

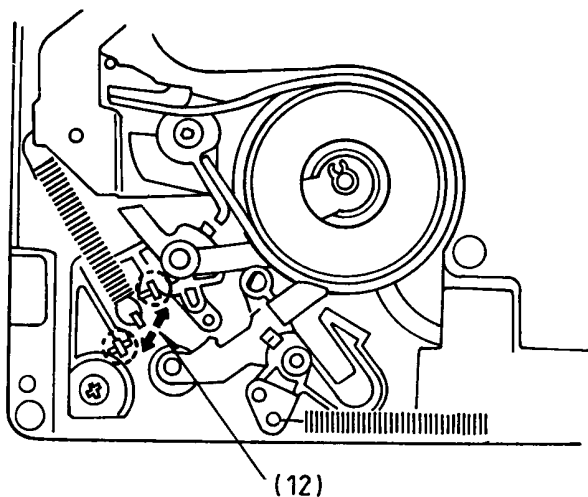


Fig. 18

5.4 Einstellen des Capstanrotors (133)

Meßmittel: Höhenmeßuhr Sach-Nr. 75987-262.76
Höhenlehre Sach-Nr. 75987-262.87

- Einstellschraube (41) ,Fig.19, soweit herausdrehen,bis sich Capstanstator (135) und -rotor (133) gerade berühren.
- Höhenlehre "T" auf den Capstanrotor (133) legen und Höhenmeßuhr nach Abbildung Fig. 20 auf dem geschliffenen Laufwerkrand positionieren. Skala der Höhenmeßuhr auf Null stellen.
- Mit der Einstellschraube (41) Abstand zwischen Capstanrotor (133) und -stator (135) auf $0,5\text{mm} + 0,05\text{mm}$ einstellen (Fig. 21).

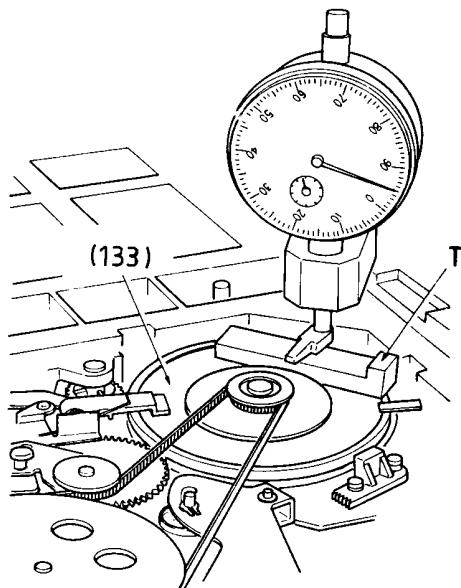


Fig. 20

5.3 Back Tension Measurement and Adjustment

Required equipment: Back tension meter
Part No. 75987-262.74
Record / Playback cassette E120

- Playback the R/P cassette E120 from the beginning.
- After about 20 seconds apply the back tension meter "BZ" as shown in Fig. 17.
- If the measured value deviates from the specified value of 0.2N ... 0.25N set the tape tension to the specified value by hooking the spring (12) into another notch (Fig. 18).

Note: Make sure that the probes of the meter are all in good contact with the tape. Repeat this measurement several times.

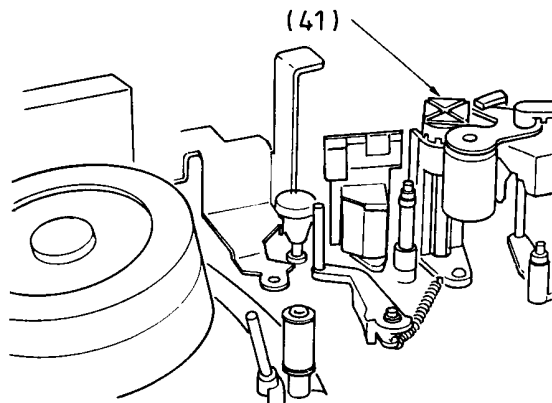


Fig. 19

5.4 Adjustment of the Capstan Rotor (133)

Required equipment: Dial height gauge Part No.75987-262.76
Height gauge Part No.75987-262.87

- Loosen the thrust screw (41) , Fig. 19, until the capstan stator (135) and rotor (133) just touch each other.
- Put the height gauge "T" onto the capstan rotor (133) and place the dial height gauge onto the ground edge of the chassis as shown in Fig. 20. Set the dial height gauge to zero.
- Turn the thrust screw (41) to set the distance between the capstan rotor (133) and stator (135) to $0.5\text{mm} + 0.05\text{mm}$ (Fig. 21).

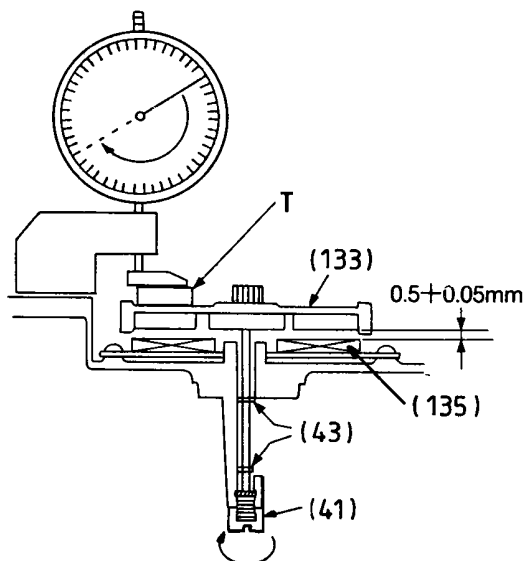


Fig. 21

5.7.5 Einstellen der horizontalen Lage des Audio-/Synchrokopfes

Meßmittel: Testcassette
Oszilloskop

Sach-Nr. 9.27540-1011

- Oszilloskop nach Abbildung Fig. 33 anschließen
- Testcassette wiedergeben (Tracking in Mittelstellung)
- Hüllkurve (FM vom Band) mit Mutter (36) auf maximale Amplitude einstellen (Fig. 41, Fig. 42).

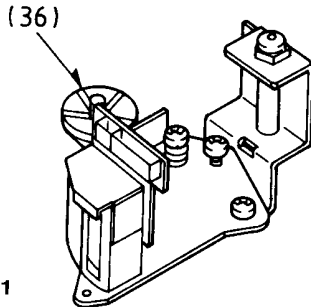


Fig. 41

5.7.5 Horizontal Adjustment of A/C Head

Required equipment: Test Cassette Part No. 9.27540-1011
Oscilloscope

- Connect the oscilloscope as shown by Fig. 33.
- Playback the test cassette (tracking VR in mid-position).
- Set the envelope (FM from tape) to maximum amplitude (Fig. 41/42) by means of the nut (36).

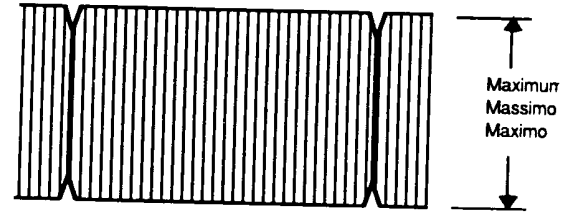


Fig. 42

6. Hinweise zu Reparaturen in der Antriebsmechanik

Dieses Laufwerk ist durch den Funktionswahlschalter (55) sehr eng mit der Ablaufsteuerung verknüpft. Die Beziehung zwischen Funktionswahlschalter und den Kurvenrädern bestimmt alle weiteren mechanischen Funktionsabläufe. Falls Hebel, Zahnräder, Rollen usw. nicht exakt eingebaut sind, können deshalb Laufwerksblockaden, bzw. Schäden im Laufwerk oder in der Elektronik auftreten.

Die Abbildungen Fig. 43 und Fig. 44 zeigen das Laufwerk in der Bezugsposition "STOP" und die dabei auftretende Anordnung der Markierungslöcher. Die Bezugsposition "STOP" ist identisch mit der Laufwerkstellung "Umspultbetrieb". Diese entspricht der 2. Raststellung des Kupplungsrades (116), wenn diese Laufwerkstellung durch drehen des Capstanrotors von Hand angefahren wird.

Der Austausch von Bauteilen in der Antriebsmechanik darf nur in dieser Laufwerkstellung erfolgen.

6. Notes on the Repair of the Drive Mechanism

This drive mechanism is closely connected with the sequence control by means of the mode select switch (55). The relationship between the mode select switch and the cam gears determines the whole sequence of mechanical operations. If, therefore, the levers, gears, rollers, and so on, are not fitted properly the drive mechanism may fail to work or damages may occur in the drive mechanism or electronic circuits.

Figures 43 and 44 show the drive mechanism and the respective positions of the marking holes in "STOP" mode. These positions of the mechanical components and holes in "STOP" mode are the same in "rewind" mode and can be approached by turning the capstan rotor by hand so that the clutch disk is in its second locking position.

Note that the mechanical components are allowed to be replaced only in this position of the drive mechanism.

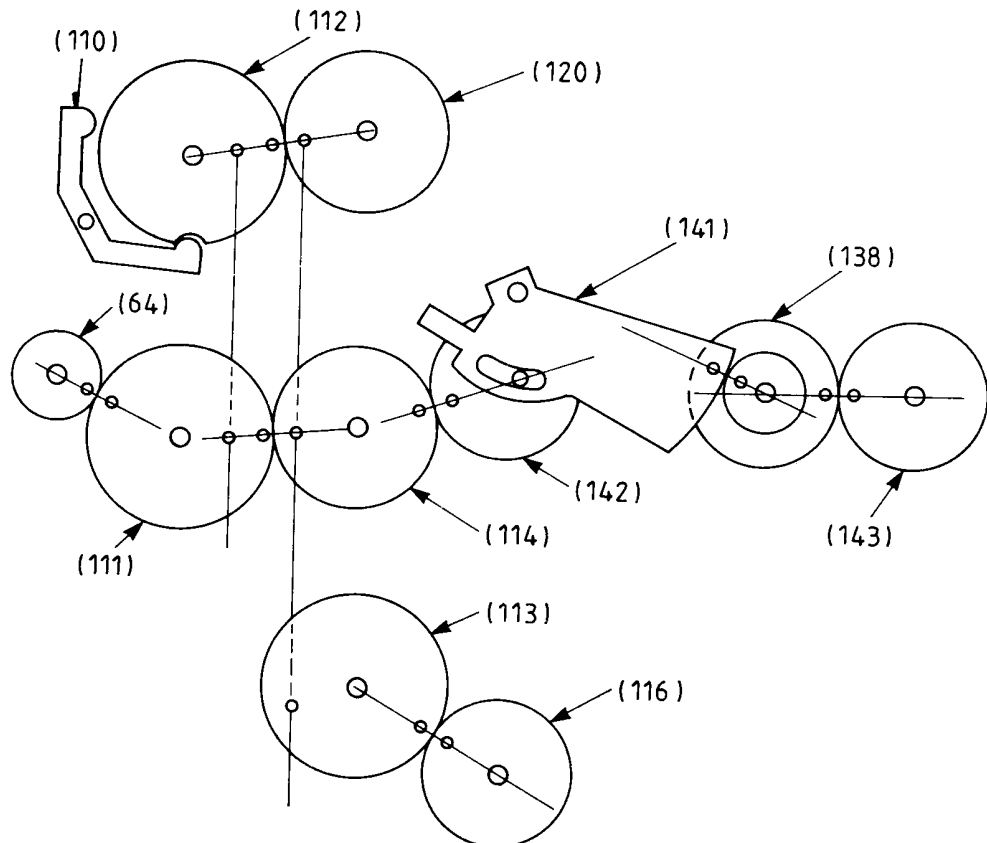


Fig. 43

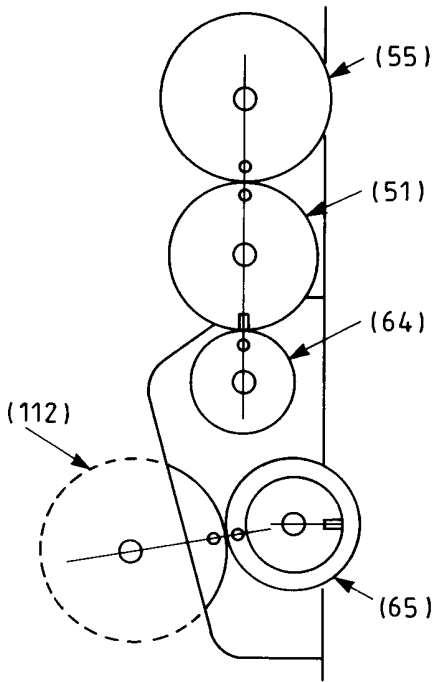


Fig. 44

6.1 Kurvenrad (112), Ringrad (120), Sperrhebel (110)

- Ringrad (120) so einbauen, daß die Markierungslöcher (b) im Ringrad mit den Markierungslöchern (c) im Laufwerk übereinstimmen (Fig. 45).
- Kurvenrad (112) so einbauen, daß das Markierungsloch (b) mit dem Markierungsloch (c) im Laufwerk übereinstimmt und das Markierungsloch (a) dem Markierungsloch (a) des Ringrades gegenübersteht.
- Sperrhebel (110) einsetzen.

6.2 Kurvenrad (111), Untersetzungszahnrad (64)

- Untersetzungszahnrad (64) von der Oberseite des Laufwerks einsetzen (Fig. 46).
- Kurvenrad (111) so auf das Kurvenrad (112) stecken, daß sich die Markierungslöcher (a) des Kurvenrades (111) und des Untersetzungszahnrads (64) gegenüberstehen. Gleichzeitig müssen die Markierungslöcher (b) der Kurvenräder (111) und (112) genau übereinanderliegen (Fig. 46).

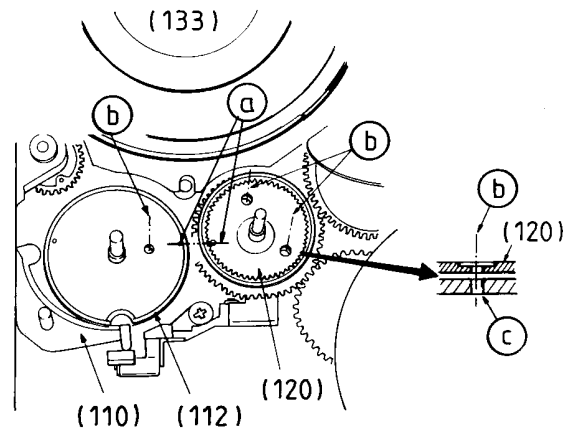


Fig. 45

6.1 Sub Cam Gear (112), Ring Gear (120), Detent Arm (110)

- Fit the ring gear (120) so that the holes (b) in the ring gear are in line with the holes (c) in the chassis of the drive mechanism (Fig. 45).
- Insert the sub cam gear (112) so that the hole (b) is in line with the hole (c) in the chassis and that the hole (a) is opposite hole (a) of the ring gear.
- Insert the detent arm (110).

6.2 Main Cam Gear (111), Pinch Speed Down Gear (64)

- Fit the pinch speed down gear (64) from the top of the chassis (Fig. 46).
- Put the main cam gear (111) onto the sub cam gear (112) so that the holes (a) of the main cam gear (111) and the pinch speed down gear (64) lie opposite each other. The marking holes (b) of the cam gears (111) and (112) have to lie exactly on top of each other (Fig. 46).

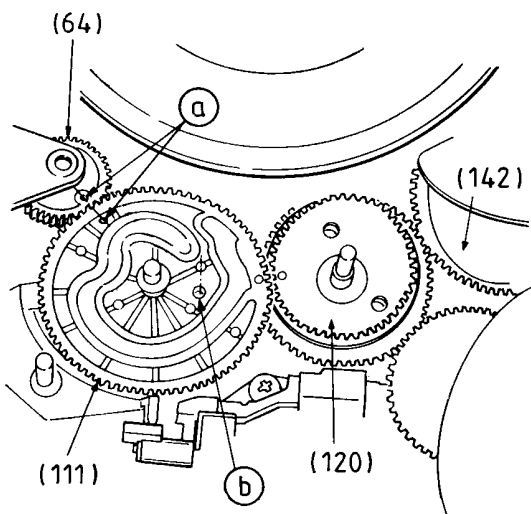


Fig. 46

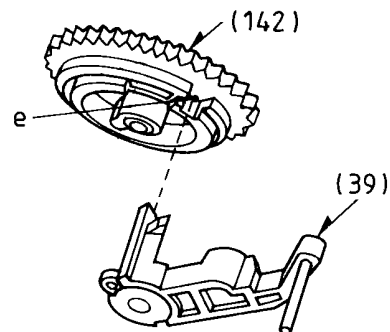


Fig. 47

6.3 Ladekurvenrad (142), Zwischenrad (114)

- Ladekurvenrad (142) so einbauen, daß der Hilfsladehebel (39) in die Aussparung "e" eingreift (Fig. 47).
- Zwischenrad (114) auf das Ringrad (120) stecken. Die Markierungslöcher (a) des Zwischenrades (114) und des Kurvenrades (111), sowie die Markierungslöcher (b) des Zwischenrades (114) und des Ladekurvenrades (142) müssen gegenüberstehen. Gleichzeitig müssen das Markierungsloch (b) des Zwischenrades (114), das Markierungsloch (b) des Ringrades (120) und das Markierungsloch (c) im Laufwerkchassis übereinanderliegen (Fig. 48).

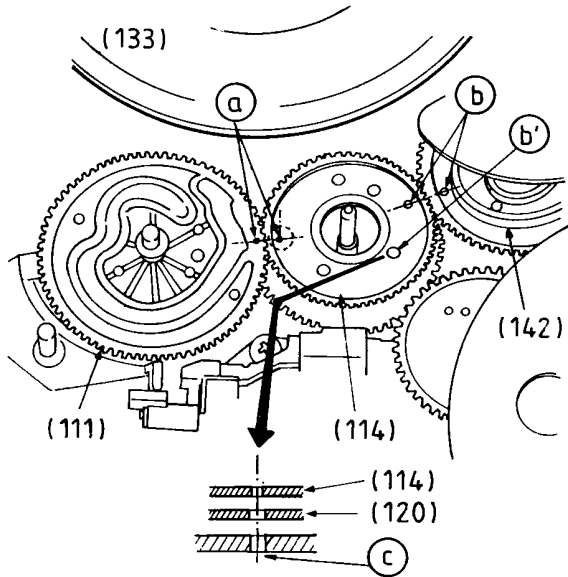


Fig. 48

6.3 Loading Cam Gear (142), Retainer Gear (114)

- Fit the loading cam gear (142) so that the sub loading arm (39) engages with the cutout "e" (Fig. 47).
- Put the retainer gear (114) onto the ring gear (120). The holes (a) of the retainer gear (114) and the main cam gear (111) as well as the holes (b) of the retainer gear (114) and the loading cam gear (142) have to lie opposite each other. Simultaneously, hole (b) of the retainer gear (114), hole (b) of the ring gear (120) and hole (c) in the chassis must lie exactly on top of each other (Fig. 48).

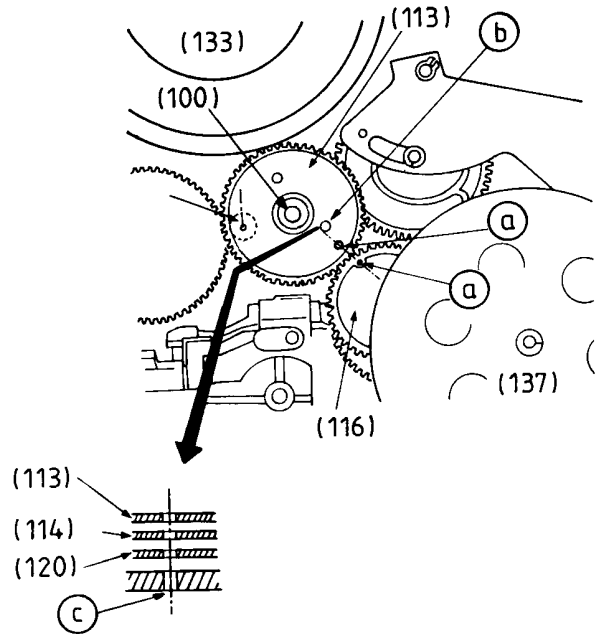


Fig. 49

6.4 Steuerrad (113)

- Steuerrad (113) so auf das Zwischenrad (114) stecken, daß das Markierungsloch (a) des Steuerrades (113) dem Markierungsloch (a) des Kupplungsrades (116) gegenübersteht und die Markierungslöcher (b) des Steuerrades (113), (b) des Zwischenrades (114), (b) des Ringrades (120) und (c) des Laufwerkchassis übereinanderliegen (Fig. 49).
- Sicherungsring (100) montieren.

6.4 Centre Gear (113)

- Put the centre gear (113) onto the retainer gear (114) so that the hole (a) of the centre gear (113) lies opposite hole (a) of the clutch disk (116) and that the holes (b) of the centre gear (113), (b) of the retainer gear (114), (b) of the ring gear (120) and (c) of the chassis lie exactly on top of each other (Fig. 49).
- Fit the cut washer (100).

6.5 Steuerhebel (109), Hauptsteuerschieber (103)

- Steuerhebel (109) so einbauen, daß dessen Steuerbolzen "f" in die Steuerkurve des Kurvenrades (111) eingreift.
- Greifringe "X" montieren.
- Hauptsteuerschieber (103) einsetzen und mit den Sicherungsrings (100) befestigen (Fig. 50).

6.5 Cam Follower Arm (109), Main Lever (103)

- Install the cam follower arm (109) so that its pin "f" engages with the radial cam of the main cam gear (111).
- Attach the claw rings "X".
- Insert the main lever (103) and fasten it with the cut washers (100) (Fig. 50).

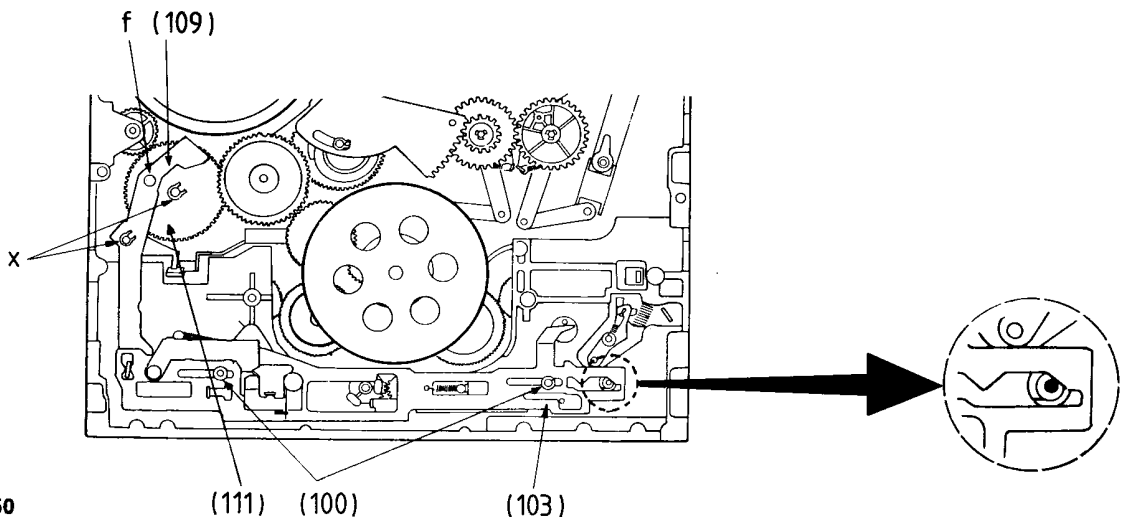


Fig.50